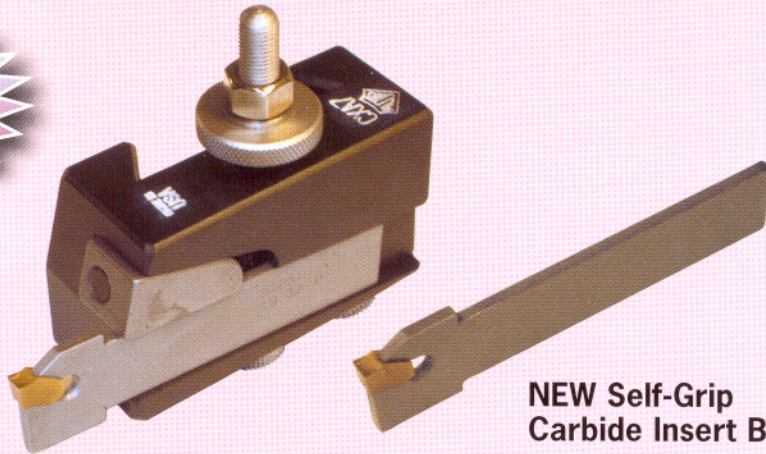




**ALORIS TOOL  
TECHNOLOGY CO., INC.**

## **NEW SELF-GRIP CARBIDE INSERT BLADE**

**NEW**



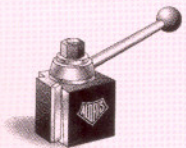
**NEW**

#7 Holder With  
NEW Blade

NEW Self-Grip  
Carbide Insert Blade

### **AVAILABLE IN AXA, BXA, CXA, CA, DA, EA SERIES**

- Use the NEW Aloris Self-Grip Carbide Insert Blade in place of the high-speed "T" type cut-off blade.
- Carbide inserts run 4x faster than high-speed blades.
- No down time resharpener, just pop in a NEW self-grip insert.
- Uses standard coated and uncoated self-grip cut-off inserts.
- The Aloris Self-Grip Carbide Insert Blade is specifically designed to fit Aloris #7 holders and also fits Dorian, DTM, Armstrong and Phase II "T" type holders.



*The originator of  
quick change tooling*

**PROUDLY MADE IN THE USA  
ALORIS LATHE TOOLING SPECIALISTS SINCE 1946**



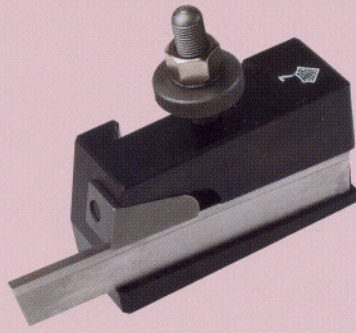
*All Aloris products are  
proudly made in the U.S.A.*

**NEW ITEM NEW ITEM NEW ITEM NEW ITEM NEW ITEM NEW ITEM NEW ITEM**

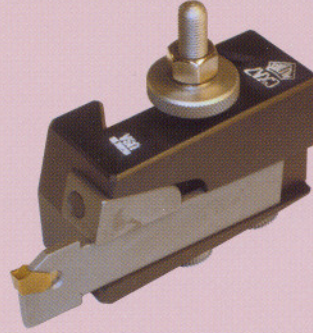
# ALORIS #7 CUT-OFF SYSTEM



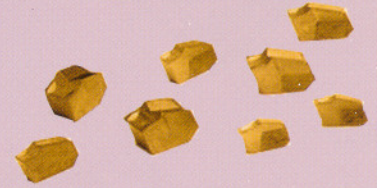
#7 Holder without blade.



#7 Holder with original high-speed cut-off blade.



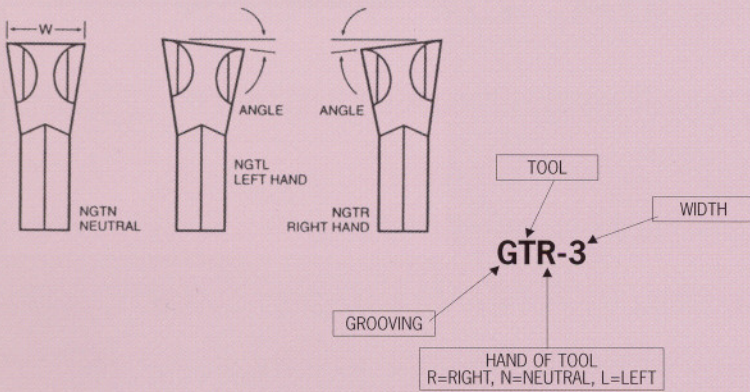
#7 Holder with NEW self-grip carbide insert blade.



Aloris GT Inserts.

#7 Holder		High Speed Cut-Off Blade		Self-Grip Carbide Insert Blade		Carbide Inserts
Series Ordering #	Price Each	Ordering #	Price Each	Ordering #	Price Each	Ordering #
AXA-7 AXA-7R	\$ 94.00 106.00	P-2 width 3/32"	\$ 19.25	SGIH 19-3C-A7	\$ 96.84	GTL 3, GTN 3, GTR 3 width 0.120
BXA-7 BXA-7R	107.00 119.00	P-3 width 0.125"	23.00	SGIH 26-4C-B7	103.94	GTL 4, GTN 4, GTR 4 width 0.160
CXA-7 CXA-7R	119.00 131.00	P-3W width 0.125"	23.00	SGIH 26-4C-CX7	110.78	GTL 4, GTN 4, GTR 4 width 0.160
CA-7 CA-7R	155.00 167.00	P-5 width 0.187"	29.00	SGIH 32-4.8C-C7	124.75	GTL 4.8, GTN 4.8, GTR 4.8 width 0.187
DA-7 DA-7R	176.00 188.00	P-8 width 0.187"	43.00	SGIH 32-4.8C-D7	124.75	GTL 4.8, GTN 4.8, GTR 4.8 width 0.187
EA-7 EA-7R	240.00 254.00	P-8 width 0.187"	43.00	SGIH 32-4.8C-E7	124.75	GTL 4.8, GTN 4.8, GTR 4.8 width 0.187

## Aloris GT Cut-Off Insert



Pick the grade to fit your application.

- 767** - A strong steel cutting grade ideal for cut-off and grooving applications, coated with Titanium Nitride (gold) for additional wear properties.
- A2** - Our best fine-grain uncoated grade for cast iron, nonferrous metals and high-temp alloys.
- A6** - A strong steel cutting grade, uncoated, for low to medium speed operations.

Catalog Number	Cutting Edge Geometry	Cutting Width	Lead Angle	List Price Grade A2 or A6 Each	List Price Grade 767 Each
GTN 2*	P	.087	0	\$ 7.00	\$ 7.95
GT L/R 2*	P	.087	8	7.47	8.41
GTN 2.4*	P	.093	0	9.33	10.60
GT L/R 2.4*	P	.093	8	9.33	11.20
GTN 3*	P	.120	0	6.99	7.95
GT L/R 3*	P	.120	8	7.52	8.41
GTN 4*	P	.160	0	8.13	9.90
GT L/R 4*	P	.160	8	8.58	10.38
GTN 4.8*	P	.187	0	11.73	14.12
GT L/R 4.8*	P	.187	8	12.38	14.73
GTN 5*	P	.200	0	8.78	10.61
GT L/R 5*	P	.200	8	9.05	11.03
GTN 6*	P	.250	0	13.69	16.08
GT L/R 6*	P	.250	8	14.30	16.70
GTN 8*	P	.315	0	20.38	22.77
GT L/R 8*	P	.315	4	20.98	23.38
GTN 9*	P	.375	0	27.16	32.74
GT L/R 9*	P	.375	4	27.83	30.16

Inserts are priced individually, however, they must be purchased in packages of 10.

## ALORIS TOOL TECHNOLOGY CO., INC.

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