

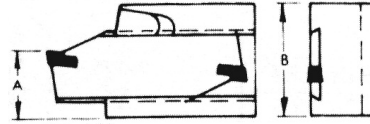
# QUICK CHANGE CUT-OFF & GROOVING HOLDERS BLADES & INSERTS

#77



## CUT-OFF AND GROOVING HOLDER

Designed for extremely high rigidity under heavy duty conditions, and cool chatter-free operation at higher speeds. Two different blades can be used with this holder: self-locking throwaway insert blade, or reversible blade with brazed-in carbide tips, shown. The chip breaker is an integral part of the blade and cannot be lifted by broken chips. Simplicity is but one of the major advantages of the Series 77. Adjustment of the blade position is simple, the locking is accomplished by one screw instead of the usual number of adjusting and clamping screws. The versatility of this tool is further increased by the availability of a wide range of cutting edge widths. Holder supplied less blade. Blades are interchangeable with Iscar and Sandvik.



## SELF-LOCKING BLADES FOR CARBIDE INSERTS



ORDER NUMBER		<b>SGIH 19-2/-2PS*</b>	
WIDTH OF CUT x HEIGHT		.087 or .093 x .750	
PRICE		REGULAR	POSITIVE STOP
		\$86.00	\$108.00

ORDER NUMBER		<b>SGIH 19-3*</b>	
WIDTH OF CUT x HEIGHT		.120 x .750	
PRICE		REGULAR	
		\$86.00	

ORDER NUMBER			
WIDTH OF CUT x HEIGHT			
PRICE			

## WEDGE AND LOCK SCREW ASSEMBLY FOR HOLDERS #77



**ORDER # WSA-6**  
PRICE EA. \$39.60

## HEIGHT ADJUSTMENT ASSEMBLY



**ORDER # AXA-HA\***  
PRICE EA. \$12.60

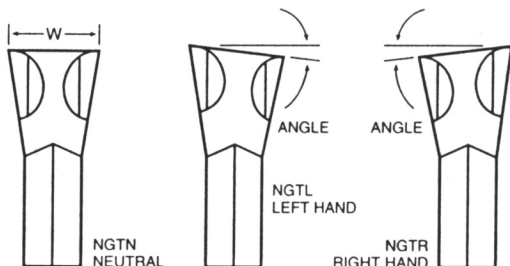
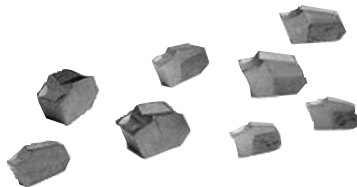
## AXA SERIES

**ORDER # AXA-77**  
PRICE EA. \$186.00

A	B	USED WITH BLADE WIDTHS
31/32	1 5/8	.087 & .093 x .750

## GT STYLE SELF GRIP CARBIDE CUT-OFF INSERTS

FOR SELF-LOCKING BLADES, POSITIVE RAKE SHARP EDGE FOR MANUAL & CNC LATHES.  
SEE PAGE 54 FOR DESCRIPTION OF CARBIDE GRADES



## Aloris GT Cut-Off Insert

	Catalog Number	Cutting Edge Geometry	Cutting Width	Lead Angle	List Price Grade A2 or A6 Each	List Price Grade 767 Each
	GTN 2*	P	.087	0	\$7.00	\$7.95
††	GT L/R 2*	P	.087	8	\$7.47	\$8.41
	GTN 2.4*	P	.093	0	\$9.33	\$10.60
††	GT L/R 2.4*	P	.093	8	\$9.33	\$11.20
	GTN 3*	P	.120	0	\$6.99	\$7.95
††	GT L/R 3*	P	.120	8	\$7.52	\$8.41
	GTN 4*	P	.160	0	\$8.13	\$9.90
††	GT L/R 4*	P	.160	8	\$8.58	\$10.38
	GTN 4.8*	P	.187	0	\$11.73	\$14.12
††	GT L/R 4.8*	P	.187	8	\$12.38	\$14.73
	GTN 5*	P	.200	0	\$8.78	\$10.61
††	GT L/R 5*	P	.200	8	\$9.05	\$11.03
	GTN 6*	P	.250	0	\$13.69	\$16.08
††	GT L/R 6*	P	.250	8	\$14.30	\$16.70
	GTN 8*	P	.315	0	\$20.38	\$22.77
††	GT L/R 8*	P	.315	4	\$20.98	\$23.38
	GTN 9*	P	.375	0	\$27.16	\$32.74
††	GT L/R 9*	P	.375	4	\$27.83	\$30.16

††Specify left or right hand. †††Call for price over 100 quantity.

Inserts are priced individually, however, they must be purchased in packages of 10.

For blades see page 46.