

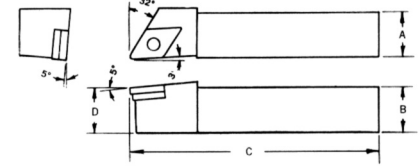
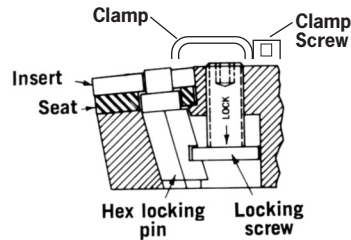
ALORIS PROFILING TOOL HOLDERS AT15 & AT15L

AVAILABLE IN RIGHT OR LEFT HAND VERSIONS FOR TURNING OR PROFILING.
THESE HOLDERS ACCOMMODATE STANDARD DIAMOND SHAPE INSERTS.

A unique locking device which exerts a two-way force on the insert: downward and tight against the shoulder to assure rigid, positive seating. Insert choice determines positive or negative rake turning. Holders supplied as shown less carbide inserts.



RIGHT HAND SHOWN



ORDERING INFORMATION								REPLACEMENT PARTS					
HOLDER ORDER #		HOLDER PRICE EA.	DIMENSIONS				INSERT SIZE		CARBIDE SEAT	HEX LOCK PIN	LOCK SCREW	CLAMP	CLAMP SCREW
RIGHT	LEFT		A	B	C	D	I.C.	THICK					
AT15-6	AT15-6L	\$215.05	3/4	3/4	4 1/4	1 1/8	5/8	3/16 OR 1/4	SM-117* \$18.90	LP-15* \$14.30	LS-15* \$13.23	ACK-12* \$14.85	ASTC-4* \$3.96
AT15-8	AT15-8L	\$257.00	1"	1"	6"	1 1/8							

CARBIDE INSERTS FOR PROFILING TOOL HOLDERS

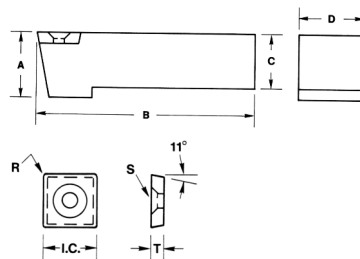
ALL INSERTS BELOW FIT ANY 15 OR 15L TOOL HOLDERS

STYLE	RAKE	DIMENSIONS	INSERT ORDER #*	GRADE	
				A2/A6	767
STYLE DNGA	- NEGATIVE	I.C., T, R	DNGA-532*	\$16.70	\$32.45
STYLE DNMG	5° NEGATIVE	I.C., T, R	DNMG-532* DNMS-532*	\$18.60	\$26.15
STYLE DNMZ	5° POSITIVE	I.C., T, R	DNMZ-542* DNMS-542*	\$20.45	\$28.75
STYLE DNMS	15° POSITIVE	I.C., T, R			

*Sold in package of 10 pcs. **100 & up call for price.

See full selection of inserts on pages 49 – 54.

ALORIS SERIES ASIH CHAMFERING, FACING & TURNING HOLDERS



Aloris ASIH Series universal holders accommodate standard square carbide inserts and are designed for chamfering, facing and turning operations. ASIH Series holders are available in four shank sizes and are designed for use in Aloris #1, #2 and #13 quick-change dovetail tool holders or any square shank holder.

Aloris ASIH Series holders accommodate 1/2" I.C. and 3/4" I.C. carbide inserts. An insert holding screw is provided.

ORDERING INFORMATION						REPLACEMENT PARTS								
HOLDER ORDER #	HOLDER PRICE EA.	DIMENSIONS				DIMENSIONS			GRADE INSERT #*	A2/A6	767	SCREW		SIZE
		A	B	C	D	I.C.	T	R				ORDER #	PRICE EA.	
ASIH-2	\$48.40	3/4	4 3/4	1/2	5/8	1/2	1/8	1/32	ASD-8P*	\$16.40	\$17.45	ASD-8PSCR*	\$1.68	8-32 x 1/2
ASIH-3	\$56.10	3/4	4 3/4	3/4	5/8	1/2	1/8	1/32	ASD-8P*	\$16.40	\$17.45	ASD-8PSCR*	\$1.68	8-32 x 1/2
ASIH-4	\$58.30	7/8	4 3/4	3/4	7/8	3/4	3/16	3/64	ASD-12P*	\$17.75	\$31.50	ASD-12PSCR*	\$1.68	10-24 x 5/8
ASIH-5	\$62.70	7/8	4 3/4	7/8	7/8	3/4	3/16	3/64	ASD-12P*	\$17.75	\$31.50	ASD-12PSCR*	\$1.68	10-24 x 5/8

*Sold in package of 10 pcs. **100 & up call for price.

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