

ALORIS ADJUSTABLE – INSERT BORING BARS

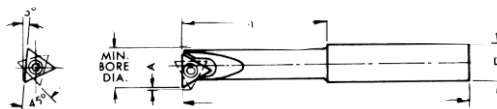
An adjustable “throw-away insert”, boring bar designed especially for through boring, facing, or boring to a square shoulder or any lead angle.

Fast, accurate positioning of the replaceable insert is accomplished by the simple adjustment of the positioning socket set screw and the locking flat head socket cap screw while the bar is mounted on the machine.

For use with a lathe boring holder, milling machine, jig bore, CNC lathe, etc., the Aloris adjustable-insert boring bars are available in 4 popular sizes ranging from 1/2" to 1" shank diameters. They are offered as single units; or in a set, saving up to 7%. All boring bars are products from high quality heat treated steel.



7% SAVING ON SET OF 4 BORING BARS



BS set consists of BS1 – BS2 – BS3 – BS4

BL set consists of BL1 – BL2 – BL3 – BL4

SUPPLIED WITH A-6 CARBIDE INSERT

ORDERING INFORMATION (SHORT)							REPLACEMENT PARTS					
ORDER #	PRICE EACH	SAVE 7% ON SET OF 4 ORDER #	MIN. BORE DIA.	ADJUSTMENT A	DIMENSIONS			INSERT SIZE	LEAD ANGLE ADJUSTMENT SCREW		INSERT CLAMP SCREW	
					D	L	L ₁		ORDER #	PRICE EA.	ORDER #	PRICE EA.
BS-1	\$65.00	BS-SET \$253.00	1/2	1/32	3/4	3 3/4	1 3/4	1/4 I.C.	SAS-10*	\$2.75	LS-4*	\$2.00
BS-2	\$67.00		9/16	1/32		3 3/8	1 7/8	1/4 I.C.	SAS-10*	\$2.75	LS-4*	\$2.00
BS-3	\$67.00		5/8	1/32		4 1/4	2 1/4	5/16 I.C.	SAS-10*	\$2.75	LS-6*	\$2.00
BS-4	\$67.00		11/16	1/32		4 3/8	2 3/8	3/8 I.C.	SAS-250*	\$3.00	LS-8*	\$2.25
BS-5	\$74.00	BL-SET \$261.00	1/2	1/32	3/4	6"	1 3/4	1/4 I.C.	SAS-10*	\$2.75	LS-4*	\$2.00
BS-6	\$84.00		11/16	1/32		6"	2 1/2	3/8 I.C.	SAS-250*	\$3.00	LS-8*	\$2.25

ORDERING INFORMATION (LONG)							REPLACEMENT PARTS						
ORDER #	PRICE EACH	SAVE 7% ON SET OF 4 ORDER #	MIN. BORE DIA.	ADJUSTMENT A	DIMENSIONS			INSERT SIZE	LEAD ANGLE ADJUSTMENT SCREW		INSERT CLAMP SCREW		
					D	L	L ₁		ORDER #	PRICE EA.	ORDER #	PRICE EA.	
BL-1	\$66.00	BL-SET \$261.00	1/2	1/32	1/2	5"	1 3/8	1/4 I.C.	SAS-10*	\$2.75	LS-4*	\$2.00	
BL-2	\$67.00		9/16	1/32		6"	—	1/4 I.C.	SAS-10*	\$2.75	LS-4*	\$2.00	
BL-3	\$70.00		5/8	1/32		5/8	7"	3/4	5/16 I.C.	SAS-10*	\$2.75	LS-6*	\$2.00
BL-4	\$70.00		11/16	1/32		3/4	8"	3 3/4	3/8 I.C.	SAS-250*	\$3.00	LS-8*	\$2.25
BL-5	\$81.00	BL-SET \$261.00	13/16	1/32	1"	9"	3"	3/8 I.C.	SAS-250*	\$2.75	LS-8*	\$2.25	
BL-6	\$84.00		1 1/16	1/32		9"	3"	1/2 I.C.	SAS-312*	\$3.60	LS-8*	\$2.25	

FOR INSERTS SEE OPPOSITE PAGE