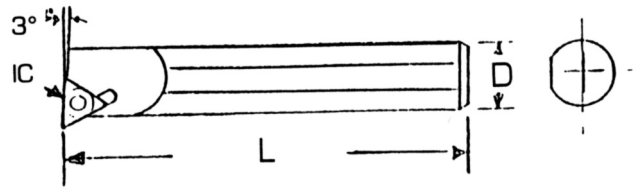


# ALORIS INDEXABLE CARBIDE INSERT BORING BARS

Bars are made of alloy steel and heat treated for maximum rigidity. Popular triangular positive rake inserts are held securely by a flat head screw. Available to bore holes with minimum size of  $\frac{7}{16}$  in manual and CNC lathes, also excellent in boring heads. May be cut to length using an abrasive cut off wheel.



## SUPPLIED WITH A-6 CARBIDE INSERT

BORING BAR ORDER #	PRICE EA.	MIN. BORE DIA.	DIMENSIONS		*INSERT SIZE	INSERT CLAMP SCREW	PRICE EA.
			D	L			
CBB-10	\$55.00	$\frac{7}{16}$	$\frac{3}{8}$	4"	$\frac{1}{4}$ I.C.	LS-4*	\$2.20
CBB-20	\$68.20	$\frac{1}{2}$	$\frac{7}{16}$	5"	$\frac{1}{4}$ I.C.	LS-4*	\$2.20
CBB-30	\$69.30	$\frac{9}{16}$	$\frac{1}{2}$	6"	$\frac{1}{4}$ I.C.	LS-4*	\$2.20
CBB-40	\$70.40	$\frac{5}{8}$	$\frac{9}{16}$	7"	$\frac{5}{16}$ I.C.	LS-6*	\$2.20
CBB-50	\$71.50	$\frac{11}{16}$	$\frac{5}{8}$	8"	$\frac{3}{8}$ I.C.	LS-8*	\$2.48
CBB-60	\$95.70	$\frac{13}{16}$	$\frac{3}{4}$	9"	$\frac{3}{8}$ I.C.	LS-8*	\$2.48
CBB-70	\$96.80	$1\frac{1}{16}$	1"	9"	$\frac{1}{2}$ I.C.	LS-8*	\$2.48
CBB-70S	\$106.70	$1\frac{1}{16}$	1"	12"	$\frac{1}{2}$ I.C.	LS-8*	\$2.48

## INSERTS FOR ALORIS ADJUSTABLE AND CARBIDE INSERT BORING BARS\*

STYLE	DIMENSIONS			STYLE	GRADE			
	I.C.	T	R		A2/A6	767		
STYLE ATPG			$\frac{1}{4}$	$\frac{3}{32}$	$\frac{1}{64}$	ATPG-431*	\$8.31	\$12.13
STYLE ATPGHL			$\frac{1}{4}$	$\frac{3}{32}$	$\frac{1}{64}$	ATPGHL-431*	\$11.64	\$15.47
	$\frac{5}{16}$	$\frac{1}{8}$	$\frac{1}{64}$	ATPG-541*	\$8.31	\$12.13		
	$\frac{5}{16}$	$\frac{7}{8}$	$\frac{1}{64}$	ATPGHL-541*	\$12.07	\$15.40		
	$\frac{3}{8}$	$\frac{1}{8}$	$\frac{1}{32}$	ATPG-642*	\$9.06	\$13.38		
	$\frac{3}{8}$	$\frac{1}{8}$	$\frac{1}{32}$	ATPGHL-642*	\$12.81	\$21.51		
	$\frac{1}{2}$	$\frac{3}{16}$	$\frac{1}{32}$	ATD-8P*	\$11.31	\$17.37		
	$\frac{1}{2}$	$\frac{3}{16}$	$\frac{1}{32}$	ATDHL-8P*	\$15.42	\$21.70		

\*Inserts are priced individually, however, they must be purchased in packages of 10. \*\*100 & up call for price.

See full selection of inserts on pages 49 – 54.