

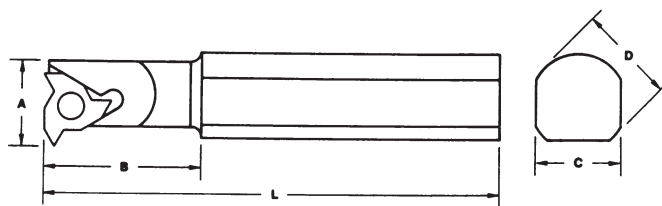
# ALORIS SERIES ATB INTERNAL THREADING BARS



Aloris ATB Series threading bars can be used for internal right or left-hand threading. Available in five sizes, these bars accommodate standard triangular-shaped throwaway threading inserts in a hardened seat.

The ATB Series shank has three flat sides specially designed for use in Aloris boring bar holders #1, #2, #13, #4 and # 41. They may also be used in any Aloris boring bar holder. Excellent for CNC machines.

ORDERING INFORMATION									REPLACEMENT PARTS					
BORING BAR ORDER #		PRICE EA.	DIMENSIONS						INSERT SCREW		KEY		SHIM	
RIGHT HAND	LEFT HAND		A	B	C	D	L	I.C.	ORDER #	PRICE EA.	ORDER #	PRICE EA.	ORDER #	PRICE EA.
ATB-1R	ATB-1L	\$99.00	1/2	7/8	5/8	3/4	6 1/2	1/4	ASA2T*	\$1.82	T8*	\$9.35		—
ATB-2R	ATB-2L	\$108.90	3/4	1 1/2	5/8	3/4	7"	3/8	ASA3T*	\$2.20	T10*	\$9.35		—
ATB-3R	ATB-3L	\$134.20	1"	2 1/4	7/8	1"	10"	3/8	ASA3T*	\$2.20	T10*	\$9.35		—
ATB-4R	ATB-4L	\$144.10	1 1/16	2 3/4	1 1/16	1 1/4	12"	3/8	ASA3T*	\$2.20	T10*	\$9.35		—
ATB-5R	ATB-5L	\$207.90	1 1/16	3 3/8	1 1/4	1 1/2	14"	1/2	ASA4T*	\$2.48	T20*	\$10.45	YI4(RH)*	\$18.70
													YE4(LH)*	\$18.70



## 60° PARTIAL PROFILE INTERNAL CARBIDE THREADING INSERTS†

RH	LH	USE WITH BORING BAR #	ORDER # RIGHT HAND†	ORDER # LEFT HAND†	I.C.	THREADS (TPI)	GRADE	
							A2/A6	767
		ATB-1	1/4 AIT-R60*	1/4 AIT-L60*	1/4	16-48	\$31.50	\$37.25
		ATB-2-3-4	3/8 AIT-R60*	3/8 AIT-L60*	3/8	8-48	\$31.50	\$37.25
		ATB-5	1/2 AIT-R60*	1/2 AIT-L60*	1/2	5-7	\$38.10	\$45.85

†Inserts are priced individually, however, they must be purchased in packages of 10. \*\*100 & up call for price.