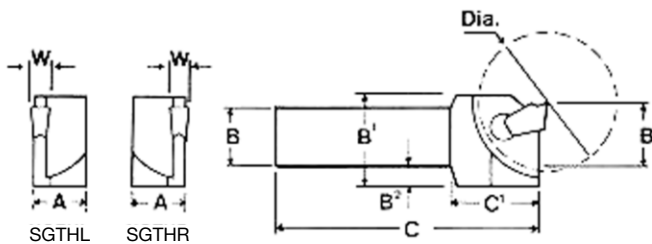


INTEGRAL SHANK CUT-OFF TOOLHOLDERS

Inserts are securely held in Self Locking blades by a tapered locking system. No additional clamping devices are required. Positive* stop styles available.



ORDERING INFORMATION			DIMENSIONS									
Catalog Number [†]		List Price ^{††}	Width	A	B	C	B1	B2	C1	Ø Dia Max.	Insert Style Used ^{†††}	
Right Hand	Left Hand											
SGTHR 9.5-2*	SGTHL 9.5-2*	68.00	.087/.093	3/8	3/8	3 3/8	3/4	3/16	45/64	1 7/64	GTN/R/L -2, 2.4	
SGTHR 9.5-3*	SGTHL 9.5-3*	68.00	.120	3/8	3/8	3 3/8	3/4	3/16	45/64	1 7/64	GTN/R/L -3	
SGTHR 10-2*	SGTHL 10-2*	68.00	.087/.093	3/8	25/64	3 3/8	3/4	3/16	45/64	1 7/64	GTN/R/L -2, 2.4	
SGTHR 10-3*	SGTHL 10-3*	73.00	.120	3/8	25/64	3 3/8	3/4	3/16	45/64	1 7/64	GTN/R/L -3	
SGTHR 12-2*	SGTHL 12-2*	73.00	.087/.093	25/64	15/32	4 21/64	3/4	5/32	45/64	1 11/64	GTN/R/L -2, 2.4	
SGTHR 12-3*	SGTHL 12-3*	73.00	.120	25/64	15/32	4 21/64	53/64	15/64	53/64	1 17/64	GTN/R/L -3	
SGTHR 12.7-2*	SGTHL 12.7-2*	73.00	.087/.093	25/64	1/2	4 21/64	53/64	5/32	45/64	1 11/64	GTN/R/L -2, 2.4	
SGTHR 12.7-3*	SGTHL 12.7-3*	76.00	.120	25/64	1/2	4 21/64	53/64	15/64	53/64	1 17/64	GTN/R/L -3	
SGTHR 16-2*	SGTHL 16-2*	76.00	.087/.093	25/64	5/8	4 21/64	3/4	-	45/64	1 11/64	GTN/R/L -2, 2.4	
SGTHR 16-3*	SGTHL 16-3*	79.00	.120	15/32	5/8	4 21/64	15/16	5/32	25/32	1 17/64	GTN/R/L -3	
SGTHR 16-4*	SGTHL 16-4*	82.00	.160	15/32	5/8	4 21/64	15/16	5/32	53/64	1 21/64	GTN/R/L -4	
SGTHR 19-2*	SGTHL 19-2*	82.00	.087/.093	15/32	3/4	4 21/64	15/16	-	25/32	1 17/64	GTN/R/L -2, 2.4	
SGTHR 19-3*	SGTHL 19-3*	82.00	.120	15/32	3/4	4 21/64	15/16	-	53/64	1 13/32	GTN/R/L -3	
SGTHR 19-4*	SGTHL 19-4*	82.00	.160	15/32	3/4	4 21/64	15/16	-	29/32	1 17/32	GTN/R/L -4	
SGTHR 19-5*	SGTHL 19-5*	82.00	.187/.200	15/32	3/4	4 21/64	15/16	-	29/32	1 17/64	GTN/R/L -4.8, 5	
SGTHR 20-2*	SGTHL 20-2*	82.00	.087/.093	15/32	25/32	4 21/64	15/16	-	25/32	1 17/64	GTN/R/L -2, 2.4	
SGTHR 20-3*	SGTHL 20-3*	82.00	.120	15/32	25/32	4 21/64	15/16	-	53/64	1 13/32	GTN/R/L -3	
SGTHR 20-4*	SGTHL 20-4*	82.00	.160	15/32	25/32	4 21/64	15/16	-	29/32	1 17/32	GTN/R/L -4	
SGTHR 20-5*	SGTHL 20-5*	82.00	.187/.200	15/32	25/32	4 21/64	15/16	-	29/32	1 17/32	GTN/R/L -4.8, 5	
SGTHR 25-3*	SGTHL 25-3*	99.00	.120	63/64	63/64	5 7/8	1 3/16	-	63/64	2 1/16	GTN/R/L -3	
SGTHR 25-4*	SGTHL 25-4*	99.00	.160	63/64	63/64	5 7/8	1 3/16	-	1 3/16	2 1/2	GTN/R/L -4	
SGTHR 25-5*	SGTHL 25-5*	99.00	.187/.200	63/64	63/64	5 7/8	1 3/16	-	1 21/64	3	GTN/R/L -4.8, 5	
SGTHR 25.4-3*	SGTHL 25.4-3*	99.00	.120	63/64	1	5 7/8	1 3/16	-	63/64	2 1/16	GTN/R/L -3	
SGTHR 25.4-4*	SGTHL 25.4-4*	99.00	.160	63/64	1	5 7/8	1 3/16	-	1 3/16	2 1/2	GTN/R/L -4	
SGTHR 25.4-5*	SGTHL 25.4-5*	99.00	.187/.200	63/64	1	5 7/8	1 3/16	-	1 21/64	3	GTN/R/L -4.8, 5	

[†]Also available with positive stop at additional cost. Call for price.

^{††}For large quantities, call for price.

^{†††}See Pages 49 – 54 for Price.

**GT Cut-Off Inserts Available Positive, and High Positive
Available in Neutral, Left Hand, Right Hand, Coated & Uncoated
Insert Information & Pricing on Pages 49 to 54.**