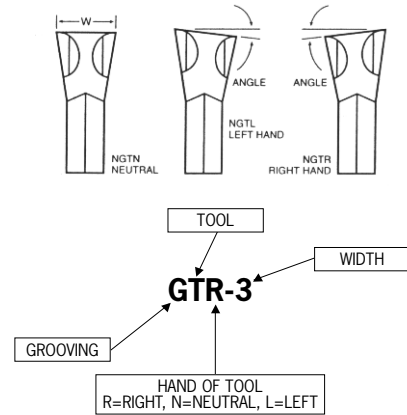
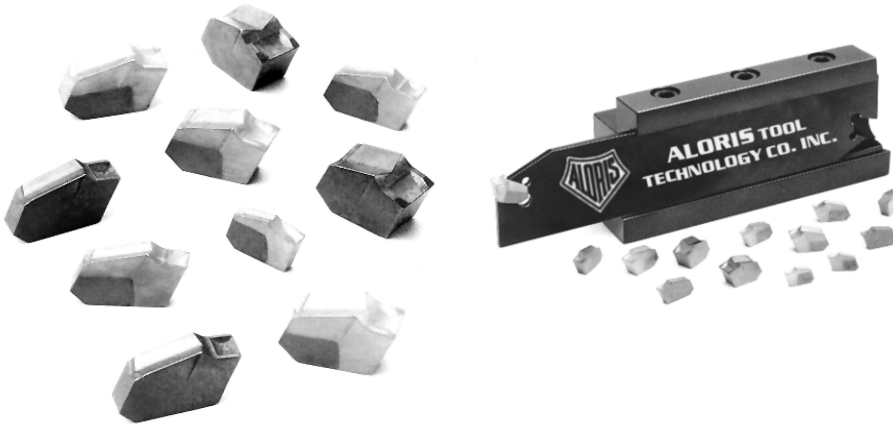


ALORIS CUT-OFF AND GROOVING INSERTS



GT Cut-Off Insert

Catalog Number	Cutting Edge Geometry	Cutting Width	Lead Angle	List Price Grade A2 or A6 Each	List Price Grade 767 Each
GTN 2*	P	.087	0	\$ 7.00	\$ 7.95
†† GT L/R 2*	P	.087	8	7.47	8.41
GTN 2.4*	P	.093	0	9.33	10.60
†† GT L/R 2.4*	P	.093	8	9.33	11.20
GTN 3*	P	.120	0	6.99	7.95
†† GT L/R 3*	P	.120	8	7.52	8.41
GTN 4*	P	.160	0	8.13	9.90
†† GT L/R 4*	P	.160	8	8.58	10.38
GTN 4.8*	P	.187	0	11.73	14.12
†† GT L/R 4.8*	P	.187	8	12.38	14.73
GTN 5*	P	.200	0	8.78	10.61
†† GT L/R 5*	P	.200	8	9.05	11.03
GTN 6*	P	.250	0	13.69	16.08
†† GT L/R 6*	P	.250	8	14.30	16.70
GTN 8*	P	.315	0	20.38	22.77
†† GT L/R 8*	P	.315	4	20.98	23.38
GTN 9*	P	.375	0	27.16	32.74
†† GT L/R 9*	P	.375	4	27.83	30.16

††Specify left or right hand. †††Call for price over 100 quantity.

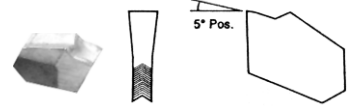
Inserts are priced individually, however, they must be purchased in packages of 10.

For blades see page 46.

CUTTING EDGE GEOMETRY POSITIVE

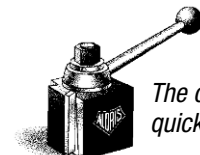
Positive (P Style) for Positive Cutting Action
(Stock standard)

Aloris' P Style insert is ideal for 300 Series stainless steel, high-temperature alloys, cast iron, chrome and nickel based alloys.



Pick the grade to fit your application.

- 767** – A strong steel cutting grade ideal for cut-off and grooving applications, coated with Titanium Nitride (gold) for additional wear properties.
- A2** – Our best fine-grain uncoated grade for cast iron, nonferrous metals and high-temp alloys.
- A6** – A strong steel cutting grade, uncoated, for low to medium speed operations.



The originator of quick change tooling