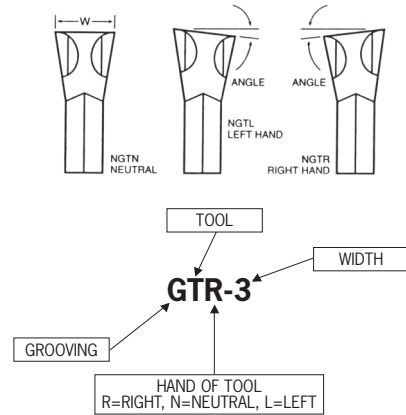
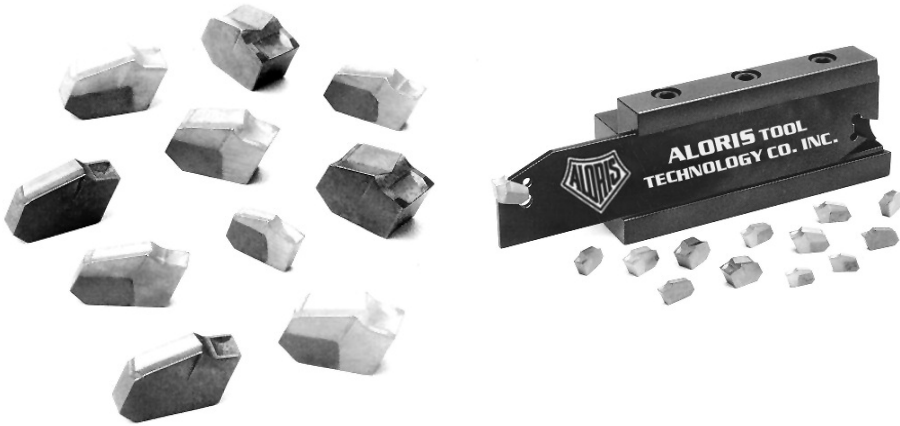


# ALORIS CUT-OFF AND GROOVING INSERTS



## GT Cut-Off Insert

	Catalog Number	Cutting Edge Geometry	Cutting Width	Lead Angle	List Price Grade A2 or A6 Each	List Price Grade 767 Each
	GTN 2*	P	.087	0	\$7.00	\$7.95
††	GT L/R 2*	P	.087	8	\$7.47	\$8.41
	GTN 2.4*	P	.093	0	\$9.33	\$10.60
††	GT L/R 2.4*	P	.093	8	\$9.33	\$11.20
	GTN 3*	P	.120	0	\$6.99	\$7.95
††	GT L/R 3*	P	.120	8	\$7.52	\$8.41
	GTN 4*	P	.160	0	\$8.13	\$9.90
††	GT L/R 4*	P	.160	8	\$8.58	\$10.38
	GTN 4.8*	P	.187	0	\$11.73	\$14.12
††	GT L/R 4.8*	P	.187	8	\$12.38	\$14.73
	GTN 5*	P	.200	0	\$8.78	\$10.61
††	GT L/R 5*	P	.200	8	\$9.05	\$11.03
	GTN 6*	P	.250	0	\$13.69	\$16.08
††	GT L/R 6*	P	.250	8	\$14.30	\$16.70
	GTN 8*	P	.315	0	\$20.38	\$22.77
††	GT L/R 8*	P	.315	4	\$20.98	\$23.38
	GTN 9*	P	.375	0	\$27.16	\$32.74
††	GT L/R 9*	P	.375	4	\$27.83	\$30.16

††Specify left or right hand. †††Call for price over 100 quantity.

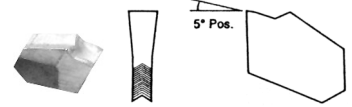
Inserts are priced individually, however, they must be purchased in packages of 10.

For blades see page 46.

## CUTTING EDGE GEOMETRY POSITIVE

**Positive (P Style) for Positive Cutting Action**  
(Stock standard)

Aloris' P Style insert is ideal for 300 Series stainless steel, high-temperature alloys, cast iron, chrome and nickel based alloys.



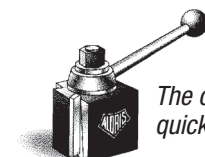
### Pick the grade to fit your application.

- 767** – A strong steel cutting grade ideal for cut-off and grooving applications, coated with Titanium Nitride (gold) for additional wear properties.
- A2** – Our best fine-grain uncoated grade for cast iron, nonferrous metals and high-temp alloys.
- A6** – A strong steel cutting grade, uncoated, for low to medium speed operations.



**ALORIS TOOL TECHNOLOGY CO., INC.**

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*The originator of quick change tooling*